

# ADHESIVES GUIDE

Edition 2022

FAMILY OF BRANDS



## Sheet/Roll Goods

### RUBBER-BACKED NEEDLEPUNCHED POLYPROPYLENES

**Indoor** (nonporous substrate)  
**440-GLDSTK Adhesive**  
 3/32" x 3/32" x 3/32" V-notch Trowel  
 15-25 min. Open Time  
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

**Outdoor**  
**631-1100 Adhesive**  
 3/32" x 3/32" x 3/32" V-notch Trowel  
 10-20 min. Open Time  
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

### RUBBER-BACKED TUFTED NYLONS

**Indoor** (nonporous substrate)  
**440-GLDSTK Adhesive**  
 3/32" x 3/32" x 3/32" V-notch Trowel  
 15-25 min. Open Time  
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

**Outdoor**  
 Not Recommended  
 Consult Representative for Details

### COLBAC-BACKED TUFTED NYLONS

**Indoor** (nonporous substrate)  
**2420 Adhesive**  
 1/16" x 1/32" x 1/32" Square notch Trowel  
 30 min. Open Time  
 220-260 sf/gal coverage

**Outdoor**  
 Not Recommended  
 Consult Representative for Details

### NATURAL COCO/COIR

**Indoor** (nonporous substrate)  
**440-GLDSTK Adhesive**  
 3/32" x 3/32" x 3/32" V-notch Trowel  
 15-25 min. Open Time  
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

**Outdoor**  
 Not Recommended  
 Consult Representative for Details

### SYNTHETIC COCO CRUMB RUBBER BACKING

**Indoor** (nonporous substrate)  
**440-GLDSTK Adhesive**  
 1/8" x 1/8" x 1/16" V-notch Trowel  
 15-25 min. Open Time  
 45-75 sy/gal (avg.) coverage

**Outdoor**  
 Not Recommended  
 Consult Representative for Details




### QUAD NON-SKID RUBBER-BACKED (INLAID LOGO MATS)

**Indoor** (nonporous substrate)  
**631-1100 Adhesive**  
 3/32" x 3/32" x 3/32" V-notch Trowel  
 10-20 min. Open Time  
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

**Outdoor**  
**631-1100 Adhesive**  
 3/32" x 3/32" x 3/32" V-notch Trowel  
 10-20 min. Open Time  
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

\*Estimated coverages and open times only; dependent on temperature, humidity, subfloor, trowel used, and other variables. See bucket labeling or consult your representative for additional installation instructions.

## Adhesives Overview

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|---|--|---|--|
|  <p><b>440-GLDSTK</b></p> <p>Multi-Purpose Nontoxic Indoor Adhesive*</p> <p><b>Great For:</b></p> <ul style="list-style-type: none"> <li>• Smooth-backed Sheet/Roll Goods Carpeting</li> <li>• Sheet Vinyl/VCT</li> <li>• Indoor Applications</li> </ul> |  <p><b>631-1100</b></p> <p>All-Weather Water-Based Adhesive*</p> <p><b>Great For:</b></p> <ul style="list-style-type: none"> <li>• Rubber-backed Sheet/Roll Goods Carpeting (no vinyl backing)</li> <li>• Outdoor Applications</li> </ul> |  <p><b>2420</b></p> <p>Universal White Acrylic Resilient Antimicrobial Indoor Adhesive*</p> <p><b>Great For:</b></p> <ul style="list-style-type: none"> <li>• Luxury Vinyl Plank</li> <li>• Luxury Vinyl Tile</li> <li>• Indoor Applications</li> <li>• Bitumen</li> </ul> |  <p><b>Lock P799 I/O Rubber</b></p> <p>Moisture Cured Polyurethane Indoor Rubber Adhesive*</p> <p><b>Great For:</b></p> <ul style="list-style-type: none"> <li>• Recycled Rubber Flooring</li> <li>• Indoor Applications</li> </ul> |
|---|--|---|--|



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## Carpet Tiles

### BITUMEN-BACKED TILES

**Indoor** (nonporous substrate)  
**2420 Adhesive**  
 1/16" x 1/32" x 1/32" U-notch Trowel  
 Let dry until transparent tacky film  
 220-260 sf/gal coverage

**Outdoor**  
 Not Recommended  
 Consult Representative for Details

### TACFAST™ BACKED TILES

**Indoor** (nonporous substrate)  
**TacFast™ Tape**  
 Consult Representative for Details

**Outdoor**  
 Not Recommended  
 Consult Representative for Details

### ANTI-FATIGUE PHARMACY TILES

**Indoor** (nonporous substrate)  
**2420 Adhesive**  
 1/16" x 1/32" x 1/32" U-notch Trowel  
 Let dry until transparent tacky film  
 220-260 sf/gal coverage

**Outdoor**  
 Not Recommended  
 Consult Representative for Details

### RUBBER-BACKED TILES

**Indoor** (nonporous substrate)  
**2420 Adhesive**  
 1/16" x 1/32" x 1/32" U-notch Trowel  
 Let dry until transparent tacky film  
 220-260 sf/gal coverage

**Outdoor**  
 Not Recommended  
 Consult Representative for Details

## Luxury Vinyl Plank & Tile

### ALL NATURES VIEW COLLECTIONS 4"X36", 6"X36", 7"X48", 18"X18", 18"X36"

**Indoor** (nonporous substrate)  
**2420 Adhesive**  
 1/16" x 1/32" x 1/32" U-notch Trowel  
 (Product should be laid in place and rolled  
 within two hours of adhesive tack-up)  
 220-260 sf/gal coverage

**Outdoor**  
 Not Recommended  
 Consult Representative for Details

## Recycled Rubber Flooring

### ELEMENTS 100% RECYCLED RUBBER FLOORING

**Indoor** (nonporous substrate)  
**Lock P799 I/O Rubber**  
 1/16" x 1/16" V-notch Trowel  
 90 min. Open Time  
 75 sf/gal (avg.) coverage

**Outdoor**  
**Lock P799 I/O Rubber**  
 1/16" x 1/16" V-notch Trowel  
 90 min. Open Time  
 75 sf/gal (avg.) coverage

## Trowel Overview



**V-Notch - 440-GLDSTK**  
 3/32" x 3/32" x 3/32"  
 Nonporous indoor substrates



**V-Notch - 631-1100**  
 3/32" x 3/32" x 3/32"  
 All indoor/outdoor substrates



**U Notch - 2420**  
 1/16" x 1/32" x 1/32"  
 Nonporous indoor substrates



**V-Notch - Lock P799**  
 1/16" x 1/16"  
 All indoor/outdoor substrates

\*Estimated coverages and open times only; dependent on temperature, humidity, sub floor, trowel used, and other variables.  
 See bucket labeling or consult your representative for additional installation instructions.

