



ADHESIVES GUIDE

Edition 2024

Sheet/Roll Goods

RUBBER-BACKED NEEDLEPUNCHED POLYPROPYLENES

Indoor (nonporous substrate)
440-GLDSTK Adhesive
 3/32" x 3/32" x 3/32" V-notch Trowel
 15-25 min. Open Time
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

Outdoor
631-1100 Adhesive
 3/32" x 3/32" x 3/32" V-notch Trowel
 10-20 min. Open Time
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

RUBBER-BACKED TUFTED NYLONS

Indoor (nonporous substrate)
440-GLDSTK Adhesive
 3/32" x 3/32" x 3/32" V-notch Trowel
 15-25 min. Open Time
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

Outdoor
 Not Recommended
 Consult Representative for Details

COLBAC-BACKED TUFTED NYLONS

Indoor (nonporous substrate)
2420 Adhesive
 1/16" x 1/32" x 1/32" Square notch Trowel
 30 min. Open Time
 220-260 sf/gal coverage

Outdoor
 Not Recommended
 Consult Representative for Details

NATURAL COCO/COIR

Indoor (nonporous substrate)
2420 Adhesive
 1/16" x 1/32" x 1/32" U-notch trowel
 10-20 min. Open Time
 220-260 sf/gal coverage

Outdoor
 Not Recommended
 Consult Representative for Details

SYNTHETIC COCO CRUMB RUBBER BACKING

Indoor (nonporous substrate)
440-GLDSTK Adhesive
 1/8" x 1/8" x 1/16" V-notch Trowel
 15-25 min. Open Time
 45-75 sy/gal (avg.) coverage

Outdoor
 Not Recommended
 Consult Representative for Details


QUAD NON-SKID RUBBER-BACKED (INLAID LOGO MATS)

Indoor (nonporous substrate)
631-1100 Adhesive
 3/32" x 3/32" x 3/32" V-notch Trowel
 10-20 min. Open Time
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

Outdoor
631-1100 Adhesive
 3/32" x 3/32" x 3/32" V-notch Trowel
 10-20 min. Open Time
 90-135 sf/gal | 10-15 sy/gal (avg.) coverage

*Estimated coverages and open times only; dependent on temperature, humidity, subfloor, trowel used, and other variables. See bucket labeling or consult your representative for additional installation instructions.

Adhesives Overview

 <p>440-GLDSTK</p> <p>Multi-Purpose Nontoxic Indoor Adhesive*</p> <p>Great For:</p> <ul style="list-style-type: none"> • Smooth-backed Sheet/ Roll Goods Carpeting • Sheet Vinyl/VCT • Indoor Applications 	 <p>631-1100</p> <p>All-Weather Water-Based Adhesive*</p> <p>Great For:</p> <ul style="list-style-type: none"> • Rubber-backed Sheet/Roll Goods Carpeting (no vinyl backing) • Outdoor Applications 	 <p>2420</p> <p>Universal White Acrylic Resilient Antimicrobial Indoor Adhesive*</p> <p>Great For:</p> <ul style="list-style-type: none"> • Luxury Vinyl Plank • Luxury Vinyl Tile • Indoor Applications • Bitumen 	 <p>Lock P799 I/O Rubber</p> <p>Moisture Cured Polyurethane Indoor Rubber Adhesive*</p> <p>Great For:</p> <ul style="list-style-type: none"> • Recycled Rubber Flooring • Indoor Applications
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Carpet Tiles

BITUMEN-BACKED TILES

Indoor (nonporous substrate)
2420 Adhesive
 1/16" x 1/32" x 1/32" U-notch Trowel
 Let dry until transparent tacky film
 220-260 sf/gal coverage

Outdoor
 Not Recommended
 Consult Representative for Details

TACFAST™ BACKED TILES

Indoor (nonporous substrate)
TacFast™ Tape
 Consult Representative for Details

Outdoor
 Not Recommended
 Consult Representative for Details

ANTI-FATIGUE PHARMACY TILES

Indoor (nonporous substrate)
2420 Adhesive
 1/16" x 1/32" x 1/32" U-notch Trowel
 Let dry until transparent tacky film
 220-260 sf/gal coverage

Outdoor
 Not Recommended
 Consult Representative for Details

RUBBER-BACKED TILES

Indoor (nonporous substrate)
2420 Adhesive
 1/16" x 1/32" x 1/32" U-notch Trowel
 Let dry until transparent tacky film
 220-260 sf/gal coverage

Outdoor
 Not Recommended
 Consult Representative for Details

Luxury Vinyl Plank & Tile

ALL NATURES VIEW COLLECTIONS 4"X36", 6"X36", 7"X48", 18"X18", 18"X36"

Indoor (nonporous substrate)
2420 Adhesive
 1/16" x 1/32" x 1/32" U-notch Trowel
 (Product should be laid in place and rolled
 within two hours of adhesive tack-up)
 220-260 sf/gal coverage

Outdoor
 Not Recommended
 Consult Representative for Details

Recycled Rubber Flooring

ELEMENTS 100% RECYCLED RUBBER FLOORING

Indoor (nonporous substrate)
Lock P799 I/O Rubber
 1/16" x 1/16" V-notch Trowel
 90 min. Open Time
 75 sf/gal (avg.) coverage

Outdoor
Lock P799 I/O Rubber
 1/16" x 1/16" V-notch Trowel
 90 min. Open Time
 75 sf/gal (avg.) coverage

Trowel Overview



V-Notch - 440-GLDSTK
 3/32" x 3/32" x 3/32"
 Nonporous indoor substrates



V-Notch - 631-1100
 3/32" x 3/32" x 3/32"
 All indoor/outdoor substrates



U Notch - 2420
 1/16" x 1/32" x 1/32"
 Nonporous indoor substrates



V-Notch - Lock P799
 1/16" x 1/16"
 All indoor/outdoor substrates

*Estimated coverages and open times only; dependent on temperature, humidity, sub floor, trowel used, and other variables. See bucket labeling or consult your representative for additional installation instructions.

